

AMENDMENT OF SOLICITATION/MODIFICATION OF CONTRACT				1. CONTRACT ID CODE <div style="text-align: center;">J</div>		PAGE OF PAGES <div style="text-align: center;">1 3</div>	
2. AMENDMENT/MODIFICATION NO. <div style="text-align: center;">0002</div>		3. EFFECTIVE DATE <div style="text-align: center;">20-Feb-2004</div>		4. REQUISITION/PURCHASE REQ. NO. <div style="text-align: center;">965147-4020-5434</div>		5. PROJECT NO.(If applicable)	
6. ISSUED BY CONTRACTING DIVISION US ARMY CORPS OF ENGINEERS CLOCK TOWER BUILDING PO BOX 2004 ROCK ISLAND IL 61204-2004		CODE <div style="text-align: center;">W912EK</div>		7. ADMINISTERED BY (If other than item 6) <div style="text-align: center; font-weight: bold;">See Item 6</div>			
8. NAME AND ADDRESS OF CONTRACTOR (No., Street, County, State and Zip Code)				<input checked="" type="checkbox"/> 9A. AMENDMENT OF SOLICITATION NO. W912EK-04-R-0002			
				<input checked="" type="checkbox"/> 9B. DATED (SEE ITEM 11) 04-Feb-2004			
				10A. MOD. OF CONTRACT/ORDER NO.			
				10B. DATED (SEE ITEM 13)			
CODE		FACILITY CODE					
11. THIS ITEM ONLY APPLIES TO AMENDMENTS OF SOLICITATIONS							
<input checked="" type="checkbox"/> The above numbered solicitation is amended as set forth in Item 14. The hour and date specified for receipt of Offer <input checked="" type="checkbox"/> is extended, <input type="checkbox"/> is not extended. Offer must acknowledge receipt of this amendment prior to the hour and date specified in the solicitation or as amended by one of the following methods: (a) By completing Items 8 and 15, and returning _____ copies of the amendment; (b) By acknowledging receipt of this amendment on each copy of the offer submitted; or (c) By separate letter or telegram which includes a reference to the solicitation and amendment numbers. FAILURE OF YOUR ACKNOWLEDGMENT TO BE RECEIVED AT THE PLACE DESIGNATED FOR THE RECEIPT OF OFFERS PRIOR TO THE HOUR AND DATE SPECIFIED MAY RESULT IN REJECTION OF YOUR OFFER. If by virtue of this amendment you desire to change an offer already submitted, such change may be made by telegram or letter, provided each telegram or letter makes reference to the solicitation and this amendment, and is received prior to the opening hour and date specified.							
12. ACCOUNTING AND APPROPRIATION DATA (If required)							
13. THIS ITEM APPLIES ONLY TO MODIFICATIONS OF CONTRACTS/ORDERS. IT MODIFIES THE CONTRACT/ORDER NO. AS DESCRIBED IN ITEM 14.							
A. THIS CHANGE ORDER IS ISSUED PURSUANT TO: (Specify authority) THE CHANGES SET FORTH IN ITEM 14 ARE MADE IN THE CONTRACT ORDER NO. IN ITEM 10A.							
B. THE ABOVE NUMBERED CONTRACT/ORDER IS MODIFIED TO REFLECT THE ADMINISTRATIVE CHANGES (such as changes in paying office, appropriation date, etc.) SET FORTH IN ITEM 14, PURSUANT TO THE AUTHORITY OF FAR 43.103(B).							
C. THIS SUPPLEMENTAL AGREEMENT IS ENTERED INTO PURSUANT TO AUTHORITY OF:							
D. OTHER (Specify type of modification and authority)							
E. IMPORTANT: Contractor <input type="checkbox"/> is not, <input type="checkbox"/> is required to sign this document and return _____ copies to the issuing office.							
14. DESCRIPTION OF AMENDMENT/MODIFICATION (Organized by UCF section headings, including solicitation/contract subject matter where feasible.) Ammendment to Specification as Follows: Section 2. Material - Delete last sentence "Nondestructive tests are required". The Offer Due date has been extended to 27 Feb. 2004, 4:00pm.							
Except as provided herein, all terms and conditions of the document referenced in Item 9A or 10A, as heretofore changed, remains unchanged and in full force and effect.							
15A. NAME AND TITLE OF SIGNER (Type or print)				16A. NAME AND TITLE OF CONTRACTING OFFICER (Type or print)			
				TEL: _____ EMAIL: _____			
15B. CONTRACTOR/OFFEROR _____ (Signature of person authorized to sign)		15C. DATE SIGNED		16B. UNITED STATES OF AMERICA BY _____ (Signature of Contracting Officer)		16C. DATE SIGNED 20-Feb-2004	

SECTION SF 30 BLOCK 14 CONTINUATION PAGE

The following items are applicable to this modification:

SF30 CONTINUATION SHEET

DESCRIPTIONS/SPECIFICATIONS
FOR STEEL CASTINGS

(HORSE BOXES, QUOIN BLOCKS, QUOIN STAYS, VERTICAL ROLLERS, RACK ROLLERS, T-HEAD BOLTS, AND NUTS)

1. **General:** The castings to be produced hereunder shall conform to the latest modern practice of the industry. The steel shall be of the grade specified, and the complete castings shall be free of injurious defects. The cost of shipping the castings and patterns to the Illinois Waterway Project Office in Peoria IL 61603, should be included in the unit prices. The contract shall be completed within 5 months after receipt of award.
2. **Material:** The castings shall be made of steel conforming to ASTM A27 "Steel Castings, Carbon, for General Application" dated August 28, 1987 and ASTM A148 "Steel Castings, High Strength, for Structural Purposes" dated December 15, 1993, EXCEPT that production samples are not required.
3. **Identification Marking:** Each casting shall have the heat number stamped or cast upon it.
4. **Dimensions:** The dimensions shown on the applicable sketches are machine-finished dimensions.
5. **Repairs to Castings:** Major repairs to castings shall not be made without the knowledge and prior approval of the Contracting Officer. Deviations from the dimensions and the thickness of castings as shown will not be permitted to exceed such amounts as, in the opinion of the Contracting Officer, impair by more than 10 percent the strength of the casting as computed from the dimensions shown. Warped or otherwise distorted castings, or castings that are oversize to such an extent as will interfere with proper fit with other parts of the machinery, will be rejected. The structure of the metal in the castings shall be homogeneous and free from excessive non-metallic inclusions. Excessive segregation of impurities or alloys at critical points in a casting will be cause for its rejection.
6. **Patterns:**
 - a. The Government will furnish wood patterns for the horse box, quoin block, and quoin stay castings (estimated weight: 212 lb). Patterns will be shipped to Contractor on Government bills of lading within 15 days after issuance of notice of contract award.
 - b. Upon receipt of the patterns, the Contractor shall inspect for dimensions, machine finish allowances, and overall condition. Any discrepancies or deficiencies found in the patterns shall be reported immediately to the Contracting Officer, as the contractor will be held responsible for producing castings of the required shape and dimensions.
 - c. After use, all patterns shall be placed in first class condition, including, a thorough cleaning, the application of one coat of varnish, and making repairs where necessary. They shall then be carefully crated and returned, at the Contractor's expense, to the Peoria Project Office; Corps of Engineers, 257 Grant St, Peoria, Illinois 61603. Any pattern damaged by the Contractor, or damaged or lost in return shipment, shall be replaced by the Contractor without cost to the Government. The Contracting Officer reserves the right to withhold payment for parts made from any pattern until such pattern is returned in good condition to the Peoria Project Office.

7. **Rack Rollers:** The rack vertical roller and rack roller shall be fabricated from bar stock similar in material and strength as cast steel ASTM A148, Grade 80-40. Disregard casting directions on Vertical Roller drawing and Rack Roller drawing.